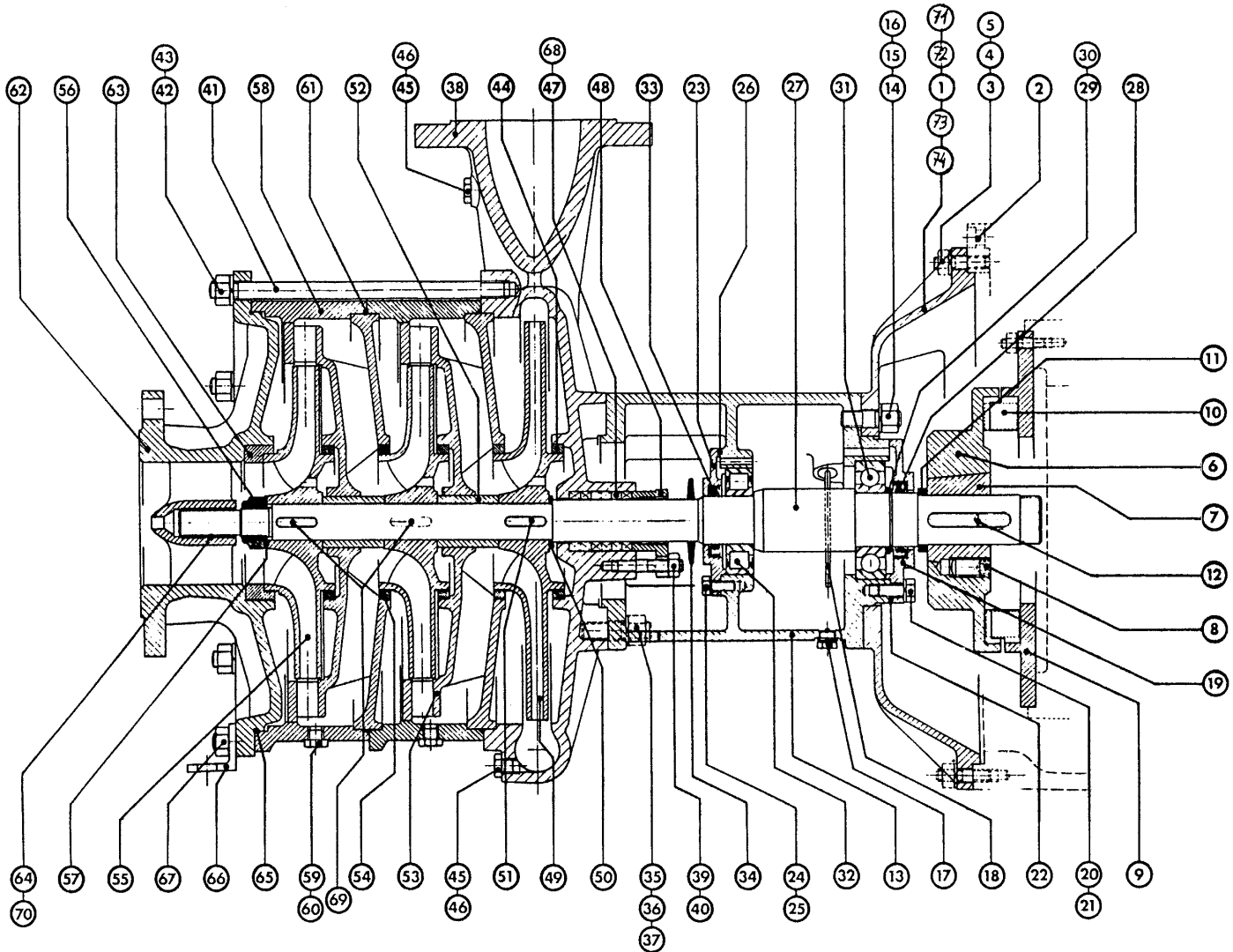


Rovatti F34K Series Flange Pump

SAE 3

11/2002

Itemized Part Listing



NOTE: See serial plate located on pump for ratio to indicate parts needed for POS 6, 11, 27 and 41.

POS	Item Description	F34K125/nA		F34K125/n		F34K150/nA		F34K150/n	
		Part #	Q	Part #	Q	Part #	Q	Part #	Q
1	Flange	7348	1	7348	1	7348	1	7348	1
2	Ring	****	**	****	**	****	**	****	**
3	Bolt / Stud	****	**	****	**	****	**	****	**
4	Nut	****	**	****	**	****	**	****	**
5	Washer	****	**	****	**	****	**	****	**
6	Coupling / 8"	8334	1	8334	1	8334	1	8334	1
6	Coupling / 10"	8334	1	8334	1	8334	1	8334	1
6	Coupling / 11-1/2"	8334	1	8335	1	8335	1	8335	1
7	Bushing / Taper	8338	1	8338	1	8338	1	8338	1
8	Bolt	VCE16	2	VCE16	2	VCE16	2	VCE16	2
9	Flywheel / 8"	8329	1	8329	1	8329	1	8329	1
9	Flywheel / 10"	8330	1	8330	1	8330	1	8330	1
9	Flywheel / 11-1/2"	8331	1	8331	1	8331	1	8331	1
10	Pad / Rubber *	8310	9	8310	9	8310	9	8310	9
11	Ring / Coupling Spacing / 8"	8468	1	8468	1	8468	1	8468	1
11	Ring / Coupling Spacing / 10"	****	**	****	**	****	**	****	**
11	Ring / Coupling Spacing / 11-1/2"	****	**	****	**	****	**	****	**
12	Key / 8x12x70	L116a	1	L116a	1	L116a	1	L116a	1
13	Support / Bearing	7349	1	7349	1	7349	1	7349	1
14	Bolt / Stud	VP24	4	VP24	4	VP24	4	VP24	4
15	Nut	DEA20	4	DEA20	4	DEA20	4	DEA20	4

POS	Part #	F34K125/nA		F34K125/n		F34K150/nA		F34K150/n	
		Part #	Q	Part #	Q	Part #	Q	Part #	Q
16	Washer	RE20	4	RE20	4	RE20	4	RE20	4
17	Plug / Magnetic	4470	1	4470	1	4470	1	4470	1
18	Plug / Breather (w/ Dipstick)	7475	1	7475	1	7475	1	7475	1
19	Cover	7355	1	7355	1	7355	1	7355	1
20	Bolt	VTE5	4	VTE5	4	VTE5	4	VTE5	4
21	Washer	RE10	4	RE10	4	RE10	4	RE10	4
22	Gasket *	7357	1	7357	1	7357	1	7357	1
23	Cover	7356	1	7356	1	7356	1	7356	1
24	Bolt	VTE5	4	VTE5	4	VTE5	4	VTE5	4
25	Washer	RE10	4	RE10	4	RE10	4	RE10	4
26	Gasket *	7358	1	7358	1	7358	1	7358	1
27	Shaft / 2 Impeller	9507	1	9507	1	9508	1	9508	1
27	Shaft / 3 Impeller	9518	1	9518	1	****	**	****	**
28	Seal / Oil *	AT3	1	AT3	1	AT3	1	AT3	1
29	Nut / Self Locking Ring	GAN60	1	GAN60	1	GAN60	1	GAN60	1
30	Washer	****	**	****	**	****	**	****	**
31	Bearing *	CU55	1	CU55	1	CU55	1	CU55	1
32	Bearing *	CU56	1	CU56	1	CU56	1	CU56	1
33	Seal / Oil *	AT12	1	AT12	1	AT12	1	AT12	1
34	Ring / Water Sealing *	AP6	1	AP6	1	AP6	1	AP6	1
35	Bolt / Stud	VP24	4	VP24	4	VP24	4	VP24	4
36	Nut	DEA20	4	DEA20	4	DEA20	4	DEA20	4
37	Washer	****	**	****	**	****	**	****	**
38	Body / Pump	3923	1	3923	1	4827	1	4827	1
39	Bolt / Stud	VP7	2	VP7	2	VP7	2	VP7	2
40	Nut	DEA10	2	DEA10	2	DEA10	2	DEA10	2
41	Bolt / Stud (2 Impeller)	VP26	12	VP26	12	VP37	12	VP37	12
41	Bolt / Stud (3 Impeller)	VP27	12	VP27	12	****	**	****	**
42	Nut	DEA16	10	DEA16	10	DEA16	10	DEA16	10
43	Washer	****	**	****	**	****	**	****	**
44	Ring / Wear *	3995	1	3995	1	4676	1	4676	1
45	Plug	NO19	2	NO19	2	NO19	2	NO19	2
46	Washer	****	**	****	**	****	**	****	**
47	Ring / Packing *	5643	6	5643	6	5643	6	5643	6
48	Flange / Stuffing Box	4003	1	4003	1	4003	1	4003	1
49	Impeller / Pump Body	7500	1	3906	1	8001	1	5195	1
50	Washer	9578	1	9578	1	9578	1	9578	1
51	Key	L148	1	L148	1	L148	1	L148	1
52	Spacer	4004	n-1	4004	n-1	4677	n-1	4677	n-1
53	Diffuser	3865	n-1	3865	n-1	4834	n-1	4834	n-1
54	Ring / Wear *	3995	n-2	3995	n-2	4676	n-2	4676	n-2
55	Impeller / Diffuser	3902	n-1	3902	n-1	4838	n-1	4838	n-1
56	Nut / Impeller	DA30b	1	DA30b	1	DA30b	1	DA30b	1
57	Washer	6718	1	6718	1	6718	1	6718	1
58	Shell / Diffuser	3998	n-1	3998	n-1	4669	n-1	4669	n-1
59	Plug	NO19	n-1	NO19	n-1	NO19	n-1	NO19	n-1
61	O-Ring *	4005	n-1	4005	n-1	4005	n-1	4005	n-1
62	Cover / Suction	3999	1	3999	1	4671	1	4671	1
62	Support / Suction Cover	3999	1	3999	1	****	**	****	**
63	Ring / Wear *	3995	1	3995	1	4676	1	4676	1
64	Bushing / Bronze (3-7 Impeller) *	2306	1	2306	1	****	**	****	**
65	O-Ring *	3888	1	3888	1	3888	1	3888	1
66	Foot / Support	4012	1	4012	1	4012	1	4012	1
67	Nut	DEM16	2	DEM16	2	DEM16	2	DEM16	2
68	Sleeve / Shaft *	9418	1	9418	1	9418	1	9418	1
69	Key	L117	n-1	L117	n-1	L117	n-1	L117	n-1
70	Bushing *	9576	1	9576	1	****	**	****	**
71	Cover / Protection	****	**	****	**	****	**	****	**
72	Bolt	****	**	****	**	****	**	****	**
73	Washer	****	**	****	**	****	**	****	**

It is useful to keep a stock of fast wearing parts on hand for quick repairs. Most recommended spare parts are marked by an asterisk (*) following part description.

1-800-Team ABI



Email abigausa@att.net
www.abi-irrigation.com



AgriBusiness International, Inc
P.O. Box 909
Villa Rica, Georgia 30180 USA
Ph. 770-459-4401 Fx. 770-459-6877