



POS	Item Description	T2K65/2		T3K65/2		T3K80/2		T4K100/2	
		Part #	Q	Part #	Q	Part #	Q	Part #	Q
1	Gearbox	4106	1	5153	1	5153	1	5295	1
2	Bolt / Stud	VP16	4	VP16	6	VP16	6	VP16	6
3	Nut	DEA12	4	DEA12	6	DEA12	6	DEA12	6
4	Bolt	VTE27	2	VTE27	2	VTE27	2	VTE27	2
5	Washer	RE12	2	RE12	2	RE12	2	RE12	2
6	Plug / Breather w/ Dipstick	4371	1	4371	1	4371	1	4371	1
7	Shaft / PTO	4115	1	5131	1	5131	1	5302	1
8	Gear / Transmission Z 89	4714	1	****	**	****	**	****	**
8	Gear / Transmission Z 88	4713	1	****	**	****	**	****	**
8	Gear / Transmission Z 83	****	**	5435	1	5435	1	****	**
8	Gear / Transmission Z 82	****	**	5141	1	5141	1	****	**
8	Gear / Transmission Z 81	****	**	5142	1	5142	1	****	**
8	Gear / Transmission Z 79	****	**	****	**	****	**	5371	1
8	Gear / Transmission Z 78	****	**	****	**	****	**	5369	1
8	Gear / Transmission Z 74	****	**	5443	1	5443	1	****	**
8	Gear / Transmission Z 64	****	**	****	**	****	**	5456	1
9	Spacer	4116	1	5132	1	5132	1	5300	1
10	Bearing *	CU16	1	CU9	1	CU9	1	CU15	1
11	Bearing *	CU4	1	CU 4b	1	CU4b	1	CU30	1

POS	Item Description	T2K65/2		T3K65/2		T3K80/2		T4K100/2	
		Part #	Q	Part #	Q	Part #	Q	Part #	Q
12	Cover	4703	1	5129	1	5129	1	5297	1
13	O-Ring *	OR2	1	OR4	1	OR4	1	OR5	1
14	Cover	4379	1	5127	1	5127	1	5298	1
15	Gasket *	4378	1	5148	1	5148	1	5301	1
16	Seal / Oil *	AT7	1	AT10	1	AT10	1	AT10	1
17	Bolt	VTE2	3	VTE2	3	VTE2	3	VTSP1	3
17	Bolt	****	**	****	**	****	**	VTE11	3
17	Washer	****	**	****	**	****	**	PR1	3
18	Cover	4111	1	5154	1	5154	1	5296	1
19	Gasket *	4723	1	5147	1	5147	1	5310	1
20	Bolt	VTE1	8	VTE1	8	VTE1	8	VTE2	8
21	Plug / Magnetic	4470	1	4470	1	4470	1	4470	1
22	Shaft / Pinion Z 12	****	**	8152	1	8152	1	****	**
22	Shaft / Pinion Z 14	****	**	5439	1	5439	1	****	**
22	Shaft / Pinion Z 15	6850	1	5441	1	5441	1	****	**
22	Shaft / Pinion Z 16	6849	1	****	**	****	**	****	**
22	Shaft / Pinion Z 18	****	**	****	**	****	**	5370	1
22	Shaft / Pinion Z 19	****	**	****	**	****	**	5368	1
22	Shaft / Pinion Z 22	****	**	5444	1	5444	1	****	**
22	Pinion Z 25 (per R 2.56)	****	**	****	**	****	**	5458	1
22	Shaft (per R 2.56)	****	**	****	**	****	**	5457	1
22	Key (per R 5.56)	****	**	****	**	****	**	LI13	1
23	Key	LI11	2	LI11	2	LI11	2	LI12	2
24	Bearing *	CU18	1	CU20	1	CU20	1	CU21	1
25	Bearing *	CU20	1	CU21	1	CU21	1	CU31	1
26	Cover	4113	1	5128	1	5128	1	5299	1
27	Seal / Oil *	AT2	1	AT6	1	AT6	1	AT8	1
28	O-Ring *	OR3	1	OR4	1	OR4	1	OR6	1
29	Circlip / Internal	AFI7	1	AFI8	1	AFI8	1	AFI9	1
30	Ring / Water Sealing *	AP3	1	AP3	1	AP3	1	AP3	1
31	Gasket *	4168	1	5149	1	5149	1	5323	1
32	Support / Pump	6848	1	5438	1	5438	1	5388	1
33	Gasket *	5202	1	5202	1	5202	1	5201	1
34	Body / Pump	5199	1	5199	1	5200	1	5204	1
35	Bolt / Stud	VP5	2	VP5	2	VP5	2	VP5	2
36	Nut	DEA10	2	DEA10	2	DEA10	2	DEA10	2
37	Bolt / Stud	VP16	4	VP16	4	VP16	4	VP21	4
38	Nut	DEA12	4	DEA12	4	DEA12	4	DEA14	4
39	Bolt / Stud	VP22	6	VP22	6	VP22	6	VP21a	10
40	Nut	DEA12	8	DEA12	8	DEA12	8	DEA14	8
41	Ring / Wear *	3990	1	3990	1	3987	1	3686	1
42	Plug	NO19	2	NO19	2	NO19	2	NO19	2
43	Rings / Packing *	5640	6	5640	6	5640	6	5641	7
44	Flange / Stuffing Box	1007	1	1007	1	1007	1	1034	1
45	Impeller / Pump Body	3979	1	3979	1	3951	1	3689	1
46	Spacer	3986	1	3986	1	3986	1	3694	1
47	Diffuser	3981	1	3981	1	3947	1	3646	1
48	Ring / Wear *	3990	2	3990	2	3987	2	3686	2
49	Impeller / Diffuser	3980	1	3980	1	3950	1	3690	1
50	Nut / Impeller	DA20b	1	DA20b	1	DA20b	1	DA24b	1
51	Shell / Diffuser	3952	1	3952	1	3952	1	3685	1
52	Plug	NO19	1	NO19	1	NO19	1	NO19	1
53	O-Ring *	2510	1	2510	1	2510	1	3888	1
54	Cover / Suction w/ support	3978	1	3978	1	3953	1	3652	1
55	Ring / Wear *	3990	1	3990	1	3987	1	3686	1
56	O-Ring *	2510	1	2510	1	2510	1	3888	1
57	Bushing *	1691	1	1691	1	1691	1	6979	1
58	Foot / Support	5505	1	5505	1	5505	1	5506	1
59	Guard / PTO	4477	1	4477	1	4477	1	4477	1
60	Washer	6715	1	6715	1	6715	1	6714	1
61	Washer	RR24	1	RR24	1	RR24	1	RR24	1
62	Nut	****	**	****	**	****	**	DEM14	2
62	Bolt / Stud	VP43	2	VP43	2	VP43	2	****	**

Place "RI" prefix before all part numbers before placing orders.

NOTE: See serial plate located on pump for ratio to indicate parts needed for POS 8 and 22.

It is useful to keep a stock of fast wearing parts on hand for quick repairs. Most recommended spare parts are marked by an asterisk (*) following part description.

1-800-Team ABI

Email abigausa@att.net
www.abi-irrigation.com

tk.pdf ABI 2002



AgriBusiness International, Inc

P.O. Box 909

Villa Rica, Georgia 30180 USA

Ph. 770-459-4401 Fx. 770-459-6877