



NOTE: See serial plate located on pump for ratio to indicate parts needed for POS 20 and 35.

Place "RI" prefix before all part numbers before placing orders.

POS	Item Description	TL3K80GA		TL3K80GA+T	
		Part #	Q	Part #	Q
1	Gearbox	8676	1	8676	1
2	Bolt / Stud	VP16	6	VP16	6
3	Nut	DEA12	6	DEA12	6
4	Washer	****	**	****	**
5	Plug / Breather w/dipstick	4371	1	4371	1
6	Cover	5154	1	5154	1
7	Gasket *	5147	1	5147	1
8	Bolt	VTE1	8	VTE1	8
9	Washer	RB6	8	RB6	8
10	Plug / Magnetic	4470	1	4470	1
11	Guard / PTO	4477	1	4477	1
12	Bolt	VTE2	3	VTE2	3
13	Washer	RB8	3	RB8	3
14	Shaft / Input	6701	1	6701	1
15	Cover	5127	1	5127	1
16	Gasket *	5148	1	5148	1
17	Bolt	****	**	****	**
18	Seal / Oil *	AT10	1	AT10	1
19	Bearing *	CU4b	1	CU4b	1
20	Gear / Transmission Z=74 R=3.36	5443	1	5443	1
20	Gear / Transmission Z=81 R=5.40	5142	1	5142	1
21	Spacer	5132	1	5132	1
22	Bearing *	CU9	1	CU9	1
23	Cover	5129	1	5129	1
24	O-Ring *	OR4	1	OR4	1
25	Bolt	VTE27	2	VTE27	2
26	Washer	RE12	2	RE12	2
27	Cover	8677	1	8677	1
28	Circlip / Internal	AFI18	1	AFI18	1

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POS	Item Description	TL3K80GA		TL3K80GA+T	
		Part #	Q	Part #	Q
29	Rollpin	VCE17	1	VCE17	1
30	Rollpin	VCE18	1	VCE18	1
31	Plug	NO87	1	NO87	1
32	Cover / Impeller Shaft	8675	1	8675	1
33	O-Ring *	OR39	1	OR39	1
34	Bearing *	CU70	1	CU70	1
35	Shaft / Pinion Z=22 R=3,36	12645	1	12645	1
35	Shaft / Pinion Z=15 R=5,40	12646	1	12646	1
36	Spacer	8674	1	8674	1
37	Bearing *	CU69	1	CU69	1
38	Cover	5128	1	5128	1
39	O-Ring *	OR4	1	OR4	1
40	Circlip / Internal	AFI8	1	AFI8	1
41	Seal / Oil *	AT6	1	AT6	1
42	Ring / Water Sealing *	AP4	1	AP4	1
43	Support / Pump	5438	1	5438	1
44	Gasket *	5149	1	5149	1
45	Gasket *	5464	1	5464	1
46	Bolt / Stud	VTCEI39	4	VTCEI39	4
47	Nut	****	**	****	**
48	Washer	****	**	****	**
49	Cover	13153	1	13153	1
50	Gasket *	12648	1	12648	1
51	Seal / Oil *	AT6	1	AT6	1
52	Oiler	12785	1	12785	1
53	Guard / Oiler	****	**	****	**
54	Fitting	NO210	1	NO210	1
55	Kit / Mechanical Seal Flushing	13053	1	13053	1
56	Plug	NO140	1	NO140	1
57	Seal / Mechanical *	TM35V	1	TM35V	1
57	Seal / Mechanical *	TM35L	1	TM35L	1
58	Bolt / Stud	VTE12	4	VTE12	4
59	Nut	****	**	****	**
60	Washer	RE12	4	RE12	4
61	Body / Pump	12643	1	12643	1
62	Gasket *	5202	1	5202	1
63	Plug	NO19	1	NO19	1
64	Plate / Wear *	12290	1	12290	1
65	Gasket *	12246	1	12246	1
66	Impeller	12294	1	12294	1
67	Key	LI12	1	LI12	1
68	Nut / Impeller	DA27b	1	12902	1
69	Bolt	****	**	VTSP10	2
70	Pin	****	**	12903	2
71	Blade / Fixed Chopper *	****	**	12885	1
72	Bolt	VTCEI50	8	VTCEI50	8
73	Shell	12267	1	12267	1
74	Gasket *	12246	2	12246	2
75	Bolt	****	**	VTCEI23	2
76	Blade / Rotating Chopper *	****	**	12884	1
77	Pin	****	**	****	**
78	Bushing	****	**	****	**
79	Bolt	VTCEI19	6	VTCEI19	6
80	Washer	RA2	6	RA2	6
81	Cone / Suction	12589	1	12589	1
82	Gasket *	12266	1	12266	1
83	Plug	NO14	1	NO14	1
84	Bolt / Stud	VP25	8	VP25	8
85	Nut	DEA16	8	DEA16	8
86	Washer	RE16	8	RE16	8
87	Flange	9222	1	9222	1
88	Gasket *	8094	1	8094	1
89	Plug / Oiler	****	**	****	**
90	Bolt	VTE4	2	VTE4	2
91	Washer	RB10z	2	RB10z	2
92	Washer	RE10	2	RE10	2
93	Foot / Support	12647	1	12647	1
94	Rollpin	VCE7	1	VCE7	1
96	Guard / Suction	9633	1	9633	1
98	Rollpin	VCE29	2	VCE29	2
99	Fitting	NO213	1	NO213	1

It is useful to keep a stock of fast wearing parts on hand for quick repairs. Most recommended spare parts are marked by an asterisk (*) following part description.

1-800-Team ABI

Email abigausa@att.net
www.abi-irrigation.com

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AgriBusiness International, Inc
P.O. Box 909
Villa Rica, Georgia 30180 USA
Ph. 770-459-4401 Fx. 770-459-6877