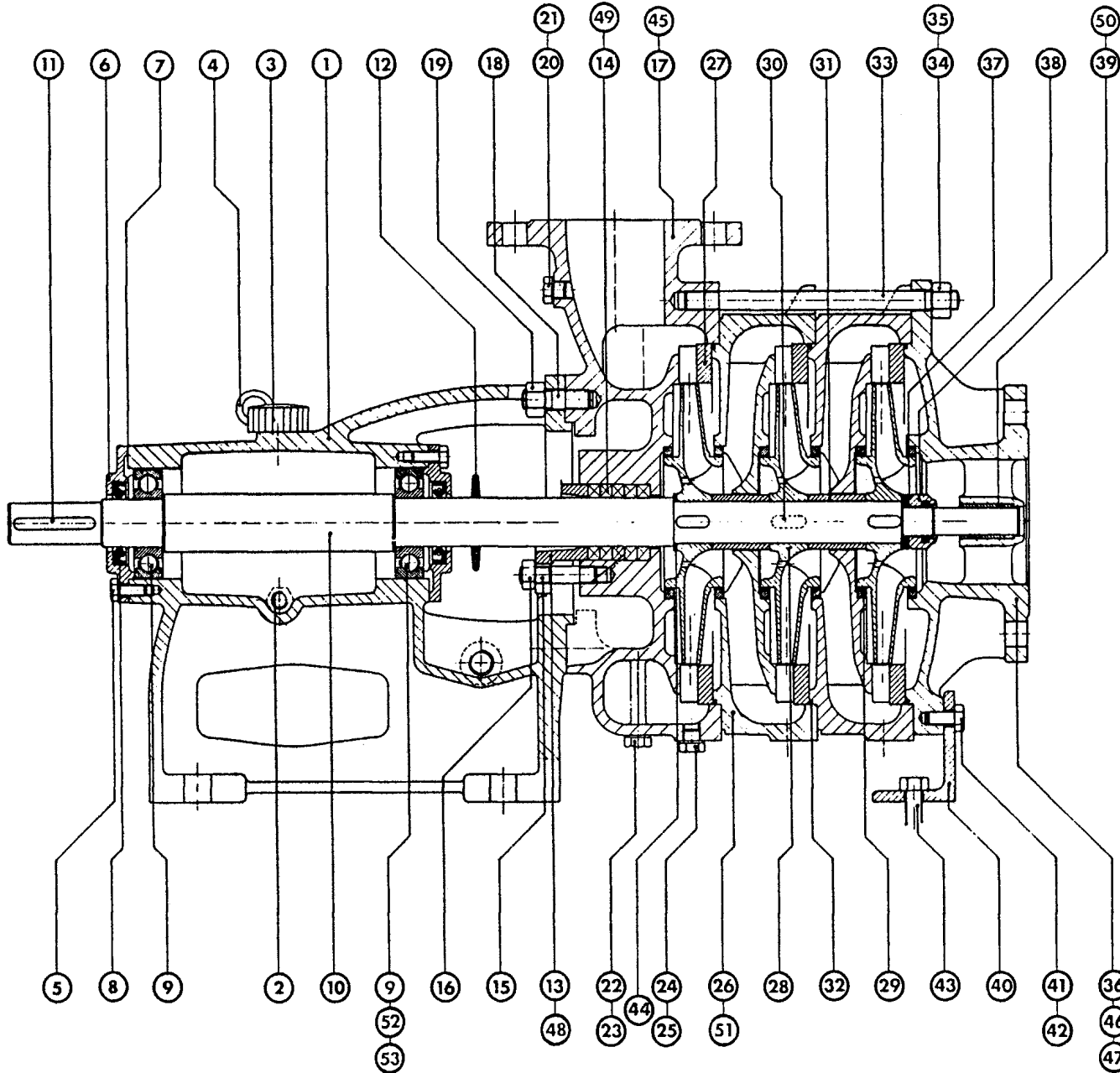


Rovatti S3K80-45/65/90 Series Pump

Itemized Part Listing

01/2003



POS	Item Description	S3K80-45/n		S3K80-60/n		S3K80-90/n	
		Part #	Q	Part #	Q	Part #	Q
1	Support / Bearing	3346	1	3346	1	3346	1
2	Plug	4470	1	4470	1	4470	1
3	Plug	3370	1	3370	1	3370	1
4	Dipstick / Oil Level	3405	1	3405	1	3405	1
5	Bolt	VTE2	8	VTE2	8	VTE2	8
6	Cover	3903	2	3903	2	3903	2
7	Gasket *	3355	2	3355	2	3355	2
8	Seal / Oil *	AT7	2	AT7	2	AT7	2
9	Bearing *	CU9	2	CU9	2	CU9	2
10	Shaft (2 Impeller)	9275	1	9275	1	9275	1
10	Shaft (3-7 Impeller)	9274	1	9274	1	9274	1
11	Key	LI36	1	LI36	1	LI36	1
12	Ring / Water Sealing *	AP4	1	AP4	1	AP4	1
13	Flange / Packing Ring	1034	1	1034	1	1034	1
14	Ring / Packing *	5641	6	5641	6	5641	6
15	Bolt / Stud	VP5	2	VP5	2	VP5	2
16	Nut	DEA10	2	DEA10	2	DEA10	2
17	Body / Pump	7155	1	7155	1	7155	1
18	Bolt / Stud	VP21	4	VP21	4	VP21	4
19	Nut	DEA14	4	DEA14	4	DEA14	4
20	Plug	NO19	1	NO19	1	NO19	1
21	Washer	RA4	1	RA4	1	RA4	1
22	Plug	NO19	1	NO19	1	NO19	1
23	Washer	RA4	1	RA4	1	RA4	1
24	Plug	NO19	2+n	NO19	2+n	NO19	2+n
25	Washer	RA4	2+n	RA4	2+n	RA4	2+n
26	Diffuser	8972	n-1	8972	n-1	8972	n-1
27	Ring / Diffuser	6477	n	6478	n	6519	n
28	Impeller *	6026	n	5900	n	7158	n
29	Ring / Wear *	9232	2n	9232	2n	7159	2n
30	Key	LI10	n	LI10	n	LI10	n
31	Spacer	5962	n-1	5962	n-1	5962	n-1
32	O-Ring *	OR7	n	OR7	n	OR7	n
33	Bolt / Stud (2 Impeller)	VP45	8	VP45	8	VP45	8
33	Bolt / Stud (3 Impeller)	VP46	8	VP46	8	VP46	8
33	Bolt / Stud (4 Impeller)	VP47	8	VP47	8	VP47	8
33	Bolt / Stud (5 Impeller)	VP48	8	VP48	8	VP48	8
33	Bolt / Stud (6 Impeller)	VP50	8	VP50	8	VP50	8
33	Bolt / Stud (7 Impeller)	VP51	8	VP51	8	VP51	8
34	Nut	DEA14	8	DEA14	8	DEA14	8
35	Washer	RB14	8	RB14	8	RB14	8
36	Cover / Suction	12553	1	12553	1	12553	1
36	Cover / Suction w/support (3-7 Impeller)	12554	1	12554	1	12554	1
37	Washer	6545	1	6545	1	6545	1
38	Nut / Impeller	DA22b	1	DA22b	1	DA22b	1
39	Bushing (3-7 Impeller) *	6979	1	6979	1	6979	1
40	Foot / Support (3-7 Impeller)	6288	1	6288	1	6288	1
41	Bolt (3-7 Impeller)	VTE16	2	VTE16	2	VTE16	2
42	Washer (3-7 Impeller)	RB10	2	RB10	2	RB10	2
43	Bolt (3-7 Impeller)	VTE21	1	VTE21	1	VTE21	1
44	Washer	RR30	1	RR30	1	RR30	1
45	Plug	NO9	1	NO9	1	NO9	1
46	Plug	NO19	1	NO19	1	NO19	1
47	Washer	RA4	1	RA4	1	RA4	1
48	Washer	****	**	****	**	****	**
49	Bushing *	9009	1	9009	1	9009	1
50	Bushing (3-7 Impeller) *	9010	1	9010	1	9010	1
51	Bushing *	8968	n-1	8968	n-1	8968	n-1
52	Bearing *	CU81	1	CU81	1	CU81	1
53	Washer	RR11	1	RR11	1	RR11	1

Place "R!" prefix before all part numbers before placing orders.

NOTE: See serial plate located on pump for ratio to indicate parts needed for POS 10 and 33.

It is useful to keep a stock of fast wearing parts on hand for quick repairs. Most recommended spare parts are marked by an asterisk (*) following part description.

1-800-Team ABI

Email abigausa@att.net
www.abi-irrigation.com

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AgriBusiness International, Inc

P.O. Box 909
 Villa Rica, Georgia 30180 USA
 Ph. 770-459-4401 Fax. 770-459-6877