



Place "RI" prefix before all part numbers before placing orders.

POS	Item Description	TL3-80GA		TL3-110GA	
		Part #	Q	Part #	Q
1	Gear Box	8676	1	8676	1
2	Bolt / Stud	VP16	6	VP16	6
3	Nut	DEA12	6	DEA12	6
4	Washer	****		****	
5	Plug / Breather with Dipstick	4371	1	4371	1
6	Cover	5154	1	5154	1
7	Gasket *	5147	1	5147	1
8	Screw	VTE1	8	VTE1	8
9	Washer	RB6	8	RB6	8
10	Plug / Magnetic	4470	1	4470	1
11	Washer	****		****	
12	Guard / PTO	4477	1	4477	1
13	Screw	VTE2	3	VTE2	3
14	Washer	RB8	3	RB8	3
15	Shaft / PTO	6701	1	6701	1
16	Cover	5127	1	5127	1
17	Gasket *	5148	1	5148	1
18	Screw	****		****	
19	Seal / Oil *	AT10	1	AT10	1

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POS	Item Description	TL3-80GA		TL3-110GA	
		Part #	Q	Part #	Q
20	Bearing *	ABI294	1	ABI294	1
21	Gear Trans.Z=83 R=6.92	5435	1	5435	1
21	Gear Trans.Z=83 R=6.38	5140	1	5140	1
21	Gear Trans.Z=82 R=5.85	5141	1	5141	1
21	Gear Trans.Z=81 R=5.40	5142	1	5142	1
21	Gear Trans.Z=80 R=5.00	5143	1	5143	1
21	Gear Trans.Z=75 R=3.57	5215	1	5215	1
21					
22	Spacer	5132	1	5132	1
23	Bearing *	ABI284	1	ABI284	1
24	Cover	5129	1	5129	1
25	O-Ring *	OR4	1	OR4	1
26	Screw	VTE27	2	VTE27	2
27	Washer	RE12	2	RE12	2
28	Cover	8677	1	8677	1
29	Washer / Inner Spring	AFI18	1	AFI18	1
30	Dowel Pin	VCE17	1	VCE17	1
31	Dowel Pin	VCE18	1	VCE18	1
32	Plug	NO87	1	NO87	1
33	Cover / Impeller Shaft	8675	1	8675	1
34	O-Ring *	OR39	1	OR39	1
35	Bearing *	ABI771	1	ABI771	1
36	Shaft / Pinion Z=12 R=6.92	5434	1	5434	1
36	Shaft / Pinion Z=13 R=6.38	5136	1	5136	1
36	Shaft / Pinion Z=14 R=5.85	5137	1	5137	1
36	Shaft / pinion Z=15 R=5.40	5138	1	5138	1
36	Shaft / Pinion Z=16 R=5.00	5139	1	5139	1
36	Shaft / Pinion Z=17 R=3.57	5214	1	5214	1
36					
37	Spacer	8674	1	8674	1
38	Bearing *	ABI116	1	ABI116	1
39	Cover	5128	1	5128	1
40	O-Ring *	OR4	1	OR4	1
41	Washer / Inner Spring	AFI8	1	AFI8	1
42	Seal / Oil *	AT6	1	AT6	1
43	Ring / Water Sealing	AP3	1	AP3	1
44	Support / Pump	8678	1	8739	1
45	Gasket *	5149	1	5149	1
46	Gasket *	5464	1	5464	1
47	Bolt-Stud	VP5	2	VP5	2
48	Nut	DEA10	2	DEA10	2
49	Washer	****		****	
50	Ring / Wear	****		8740	1
51	Cover	8672	1	8672	1
52	O-Ring *	OR38	1	OR38	1
53	Seal / Oil *	AT31	1	AT31	1
54	Fitting / Pipe	****		****	
55	Tube / Oil	****		****	
56	Reservoir *	12550	1	12550	1
57	Bracket/Reservoir	***	1	***	
58	Seal / Mechanical *	TM30V	1	TM30V	1
59	Ring	8673	1	8673	1
60	Pin / Dowel	VCE18	1	VCE18	1
61	Impeller	9404	1	9553	1
62	Key	LI20	1	LI20	1
63	Nut / Self-locking	DA20B	1	DA20b	1
64	Body / Pump	12269	1	12272	1
65	Bolt-Stud	VP3	8	VP3	8
66	Nut	DEA10	8	DEA10	8
67	Washer	****		****	
68	Plug	NO19	2	NO19	2
69	Washer	****		****	
70	Gasket *	3100	1+3	2374	1+3
71	Plate / wear *	9551	1	12287	1
72	Screw	VTCEI43	4	VTCEI43	4
73	Plug	NO140	1	NO140	1
74	Plug	NO14	1	NO14	1
75	Washer	NO174	4	NO174	4
77	Pin / Dowel	VCE7	1	VCE7	1

NOTE: See serial plate located on pump for ratio to indicate parts needed for POS 21 and 36.

It is useful to keep a stock of fast wearing parts on hand for quick repairs. Most recommended spare parts are marked by an asterisk (*) following part description.

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